## GUALA CLOSURES PROGRAM FINAL RESULTS 2011-2015

	ASPECT	INDICATOR	Description	OBJECTIVES	SCOPE	STATUS
ENVIRONMENTAL	<ul> <li>Resources</li> </ul>	<ul> <li>Energy consumption</li> </ul>	Consumption of all sources used	To reduce energy consumption (GJ/tonne FP) by 10%	Italy	<b>©</b>
				To favour the supply of renewable energy	Italy	<b>©</b>
		Raw materials	<ul> <li>Raw materials, accessory, auxiliary and packaging materials</li> </ul>	To reduce the consumption of raw materials by 15% (kg/tonne FP)	Italy	ELIMINATED
				To reduce scrap by 5% per annum*	Italy	<b>©</b>
		<ul><li>Water</li></ul>	Water drawn	To reduce water drawn by 10% (m³/tonne FP)	Italy	<b>©</b>
	<ul><li>Emissions</li></ul>	<ul><li>Emissions</li></ul>	<ul> <li>Atmospheric emissions from plants and CO<sub>2</sub> equivalent</li> </ul>	To conduct an assessment of greenhouse emissions	Group	<b>©</b>
				To create a tool to collect and manage data	Italy	<b>©</b>
				To draw up a plan to reduce polluting atmospheric emissions	Italy	8
		<ul><li>Waste</li></ul>	Product waste, type and final destination	<ul> <li>To reduce the waste produced by 5% (kg/tonne FP)</li> </ul>	Italy	<b>©</b>
				To reduce the % of hazardous waste with respect to total waste produced	Italy	<b>©</b>
				Zero waste in dumps (kg)	Italy	<u> </u>
	<ul><li>Transport</li></ul>	<ul><li>Transport</li></ul>	<ul> <li>Means and distances for intercompany transport and transport to Customers</li> </ul>	To increase the use of intermodal transport by 10%	Italy	SUSPENDED
				<ul> <li>To increase the % of volumes delivered in full-truck mode with respect to the total volumes of products delivered for each major Customer</li> </ul>	Italy	<b>©</b>
SOCIAL	Health and Safety	<ul> <li>Health and Safety</li> </ul>	<ul> <li>Frequency and gravity of accidents</li> </ul>	<ul> <li>To reduce the accident frequency indicator by 30%</li> </ul>	Italy	8
	<ul><li>Training</li></ul>	<ul><li>Training</li></ul>	Type and quantity of training provided	<ul> <li>2 hours of awareness training on the Sustainability Programme for 100% of employees in Italy</li> </ul>	Italy	<b>©</b>
				To boost the development programme for internal resources	Italy	<b>©</b>
	<ul><li>Diversity</li></ul>	<ul><li>Diversity</li></ul>	Gender and cultural differences	<ul> <li>To implement a strategy to integrate diversity, with specific regard to gender, age and cultural diversity</li> </ul>	Italy	<b>e</b>
ECONOMIC	Economic effectiveness	<ul> <li>Production efficiency</li> </ul>	Efficiency of production systems	<ul> <li>To improve the OEE for Italy by 10% with respect to 2012*</li> </ul>	Italy	<b>©</b>
	<ul><li>Product responsability</li></ul>	<ul><li>Innovation</li></ul>	Innovative capacity	To develop at least 10 patentable ideas	Group	<b>©</b>
				To develop all new products BPA NIA for parts in direct contact	Group	<b>©</b>
				To develop a tool for eco-sustainable design	Group	ELIMINATED
		Customer satisfaction	Customer satisfaction	All plants SEDEX certified	Group	<u> </u>
				<ul> <li>CLAIMS received from customers &lt; 0.3%**</li> </ul>	Group	<b>©</b>

Latest update December 31, 2015





<sup>\*</sup> Excluding Basaluzzo and from 2014 Torre d'Isola \*\* Excluding plants in Bulgaria, Ukraine, Poland, Basaluzzo, Vasto and Torre d'Isola